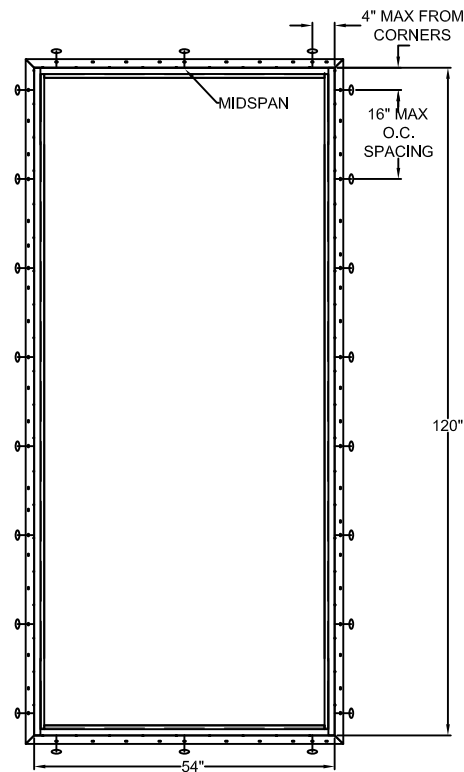
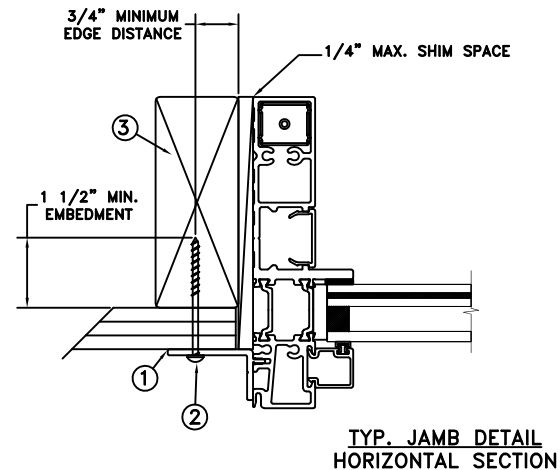
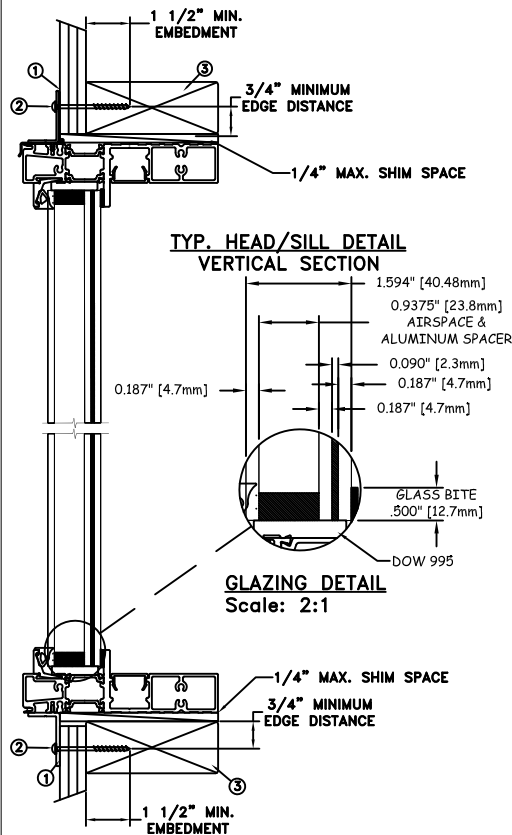




**TYPICAL ELEVATION WITH FASTENER SPACING**



**TYP. JAMB DETAIL  
HORIZONTAL SECTION**

| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

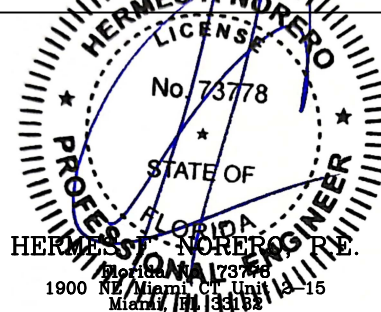
#### Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1-1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.55).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

#### General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing conforms to ASTM E1300.
3. Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
4. Use structural or composite shims where required.
5. TAS 201-94, TAS 202-94, TAS 203-94
6. Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
7. Approved impact protective system is not required on this product in areas requiring impact resistance.

Digitally signed by Hermes F. Norero, P.E.  
Reason: I am approving this document  
Date: 2025.12.15 16:57:24 -0500



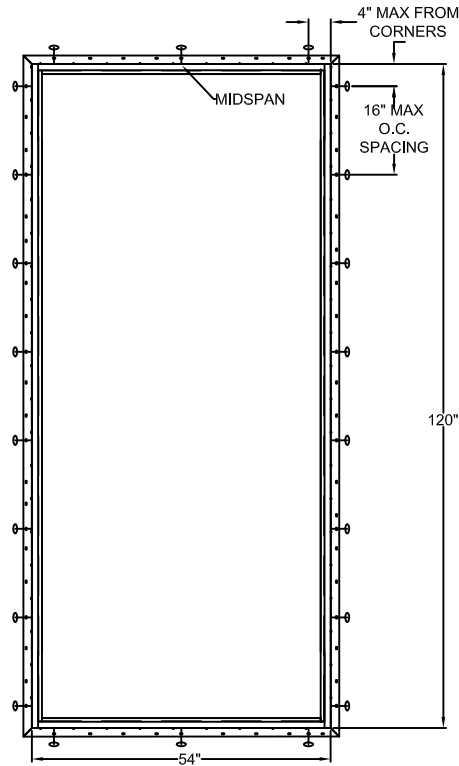
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

#### DISCLAIMER:

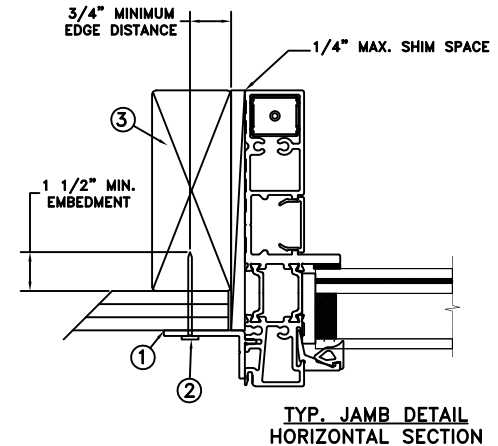
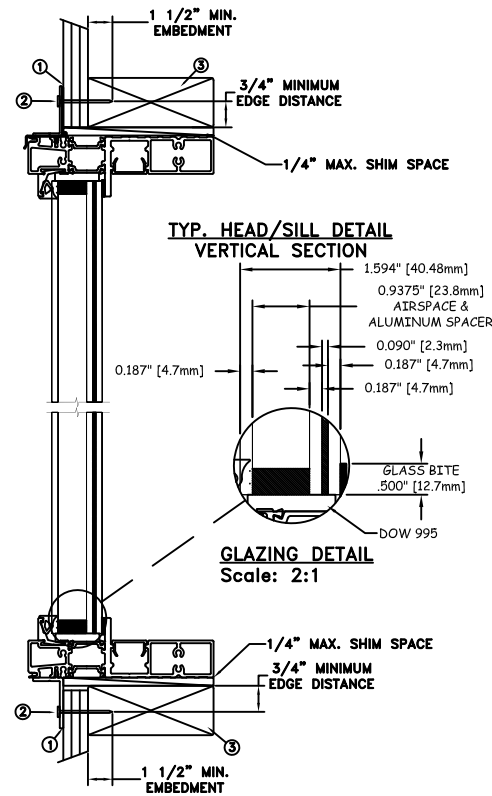
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|--------------------------|--|------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------|---------------|--|
|                          |  | DATE:<br>09/17/2025                            |  <b>LaCANTINA DOORS</b><br>1875 ORD WAY<br>OCEANSIDE CA, 92056<br>PHONE: (800) 535-3936 |  |        |               |  |
| DRAWN BY:<br>M.HAM       |  | SCALE:<br>NTS                                  |                                                                                                                                                                              |  |        |               |  |
| CHECKED BY:<br>D.VEZO    |  | TITLE:<br><br>LaCantina V2 Aluminum Direct Set |                                                                                                                                                                              |  |        |               |  |
| APPROVED BY:<br>D.VEZO   |  |                                                |                                                                                                                                                                              |  |        |               |  |
| RECORD No.:<br>D1000489  |  |                                                |                                                                                                                                                                              |  |        |               |  |
| REPORT No.:<br>CRL 08T03 |  |                                                | CAD DWG. No.:<br>—                                                                                                                                                           |  | REV: C | SHEET 1 of 10 |  |

# NAILFIN/NAIL-WOOD INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



TYP. JAMB DETAIL  
HORIZONTAL SECTION

| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

## Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 6d (.113" diameter) x 2" nails through the nailing flange into the wood framing beyond. For 2x wood frame substrate (min. S.G. = 0.55).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

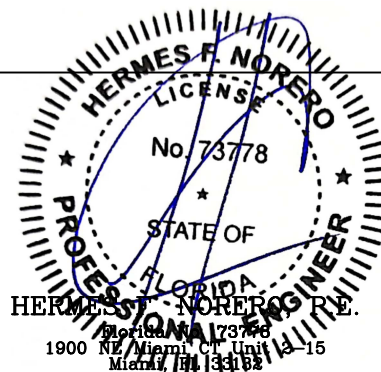
## General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing conforms to ASTM E1300.
3. Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
4. Use structural or composite shims where required.
5. TAS 201-94, TAS 202-94, TAS 203-94
6. Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
7. Approved impact protective system is not required on this product in areas requiring impact resistance.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

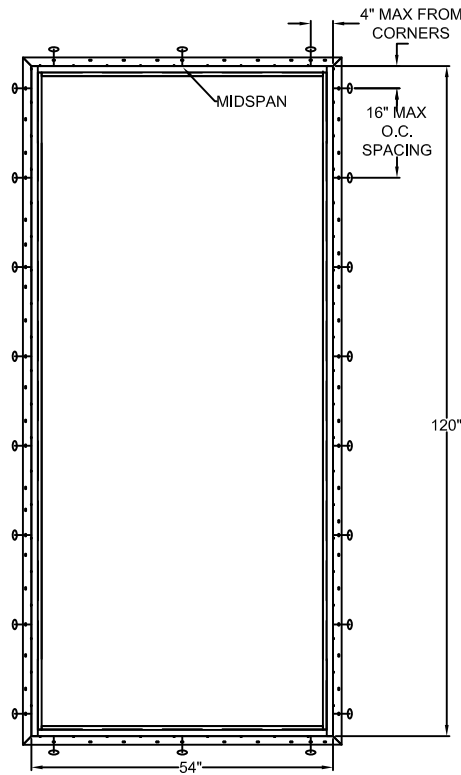
## DISCLAIMER:

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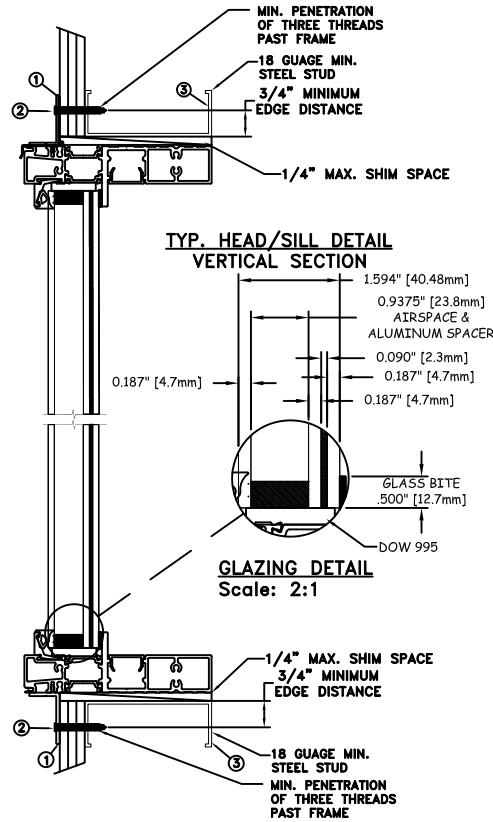


|                          |                                                |                                                                                                                                                                              |        |               |  |
|--------------------------|------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------------|--|
|                          | DATE:<br>09/17/2025                            |  <b>LaCANTINA DOORS</b><br>1875 ORD WAY<br>OCEANSIDE CA, 92056<br>PHONE: (800) 535-3936 |        |               |  |
| DRAWN BY:<br>M.HAM       | SCALE:<br>NTS                                  |                                                                                                                                                                              |        |               |  |
| CHECKED BY:<br>D.Vezo    | TITLE:<br><br>LaCantina V2 Aluminum Direct Set |                                                                                                                                                                              |        |               |  |
| APPROVED BY:<br>D.Vezo   |                                                |                                                                                                                                                                              |        |               |  |
| RECORD No.:<br>D1000489  |                                                |                                                                                                                                                                              |        |               |  |
| REPORT No.:<br>CRL 08T03 |                                                | CAD DWG. No.:<br>—                                                                                                                                                           | REV: C | SHEET 2 of 10 |  |

# NAILFIN/SCREW-STEEL INSTALLATION

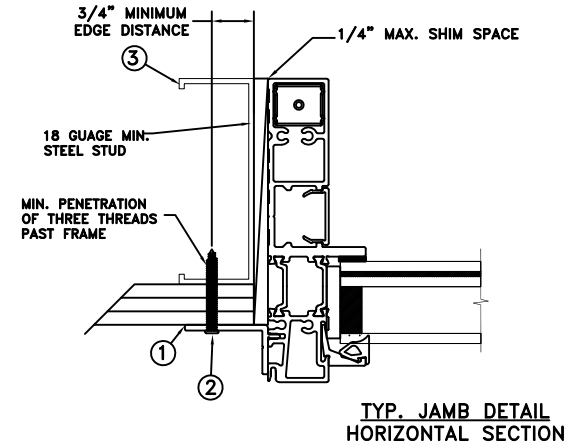


TYPICAL ELEVATION WITH FASTENER SPACING



TYP. HEAD/SILL DETAIL  
VERTICAL SECTION

GLAZING DETAIL  
Scale: 2:1



TYP. JAMB DETAIL  
HORIZONTAL SECTION

| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

## Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #10 TEK screws through the nail flange with sufficient length to achieve a minimum penetration of 3 threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

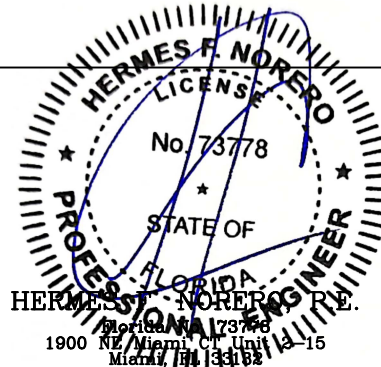
## General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing conforms to ASTM E1300.
3. Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
4. Use structural or composite shims where required.
5. TAS 201-94, TAS 202-94, TAS 203-94
6. Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
7. Approved impact protective system is not required on this product in areas requiring impact resistance.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

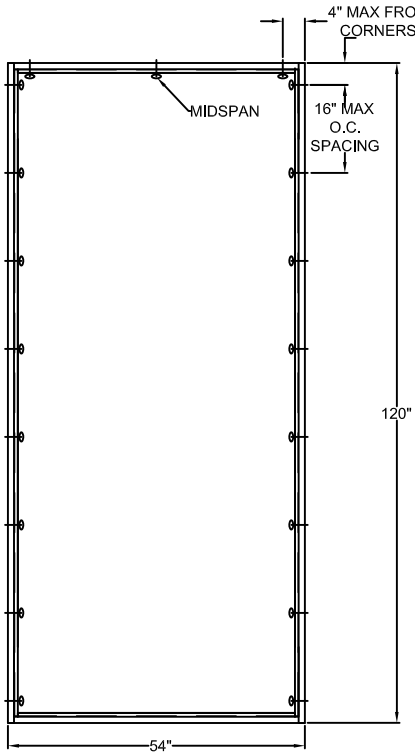
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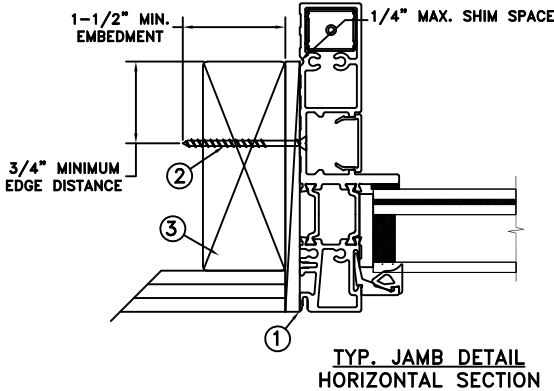
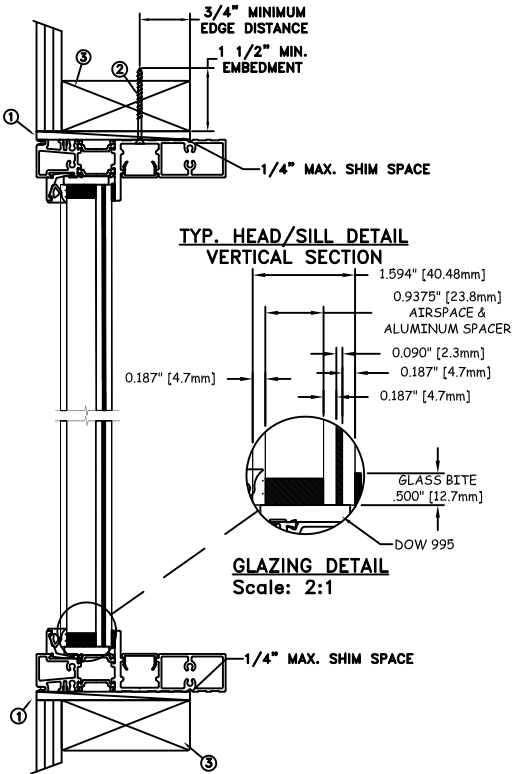


|                          |                                                |                                                                                                                                                                              |           |                  |  |
|--------------------------|------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|------------------|--|
|                          | DATE:<br>09/17/2025                            |  <b>LaCANTINA DOORS</b><br>1875 ORD WAY<br>OCEANSIDE CA, 92056<br>PHONE: (800) 535-3936 |           |                  |  |
| DRAWN BY:<br>M.HAM       | SCALE:<br>NTS                                  |                                                                                                                                                                              |           |                  |  |
| CHECKED BY:<br>D.Vezo    | TITLE:<br><br>LaCantina V2 Aluminum Direct Set |                                                                                                                                                                              |           |                  |  |
| APPROVED BY:<br>D.Vezo   |                                                |                                                                                                                                                                              |           |                  |  |
| RECORD No.:<br>D1000489  |                                                |                                                                                                                                                                              |           |                  |  |
| REPORT No.:<br>CRL 08T03 |                                                | CAD DWG. No.:<br>—                                                                                                                                                           | REV:<br>C | SHEET<br>3 of 10 |  |

THROUGH FRAME/SCREW  
WOOD INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

Installation Notes:

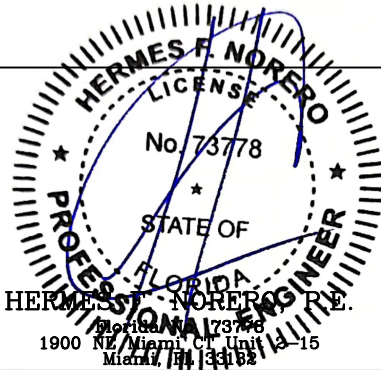
- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
- Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1-1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.55)
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing conforms to ASTM E1300.
- Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
- Use structural or composite shims where required.
- TAS 201-94, TAS 202-94, TAS 203-94
- Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
- Approved impact protective system is not required on this product in areas requiring impact resistance.

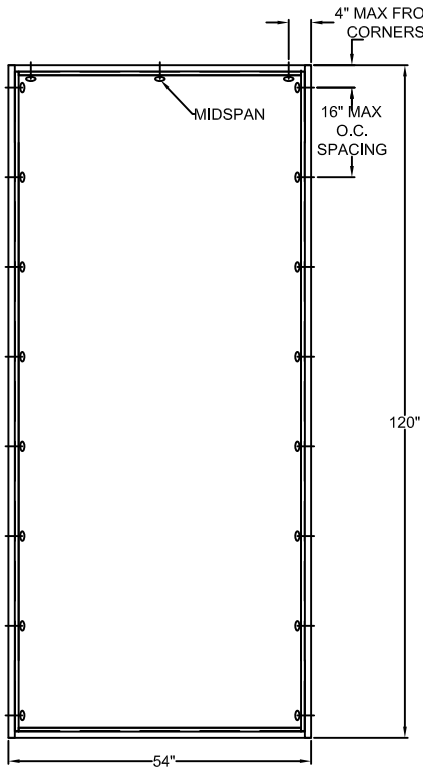
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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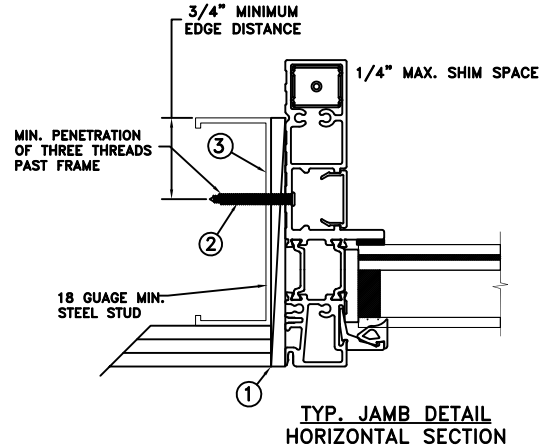
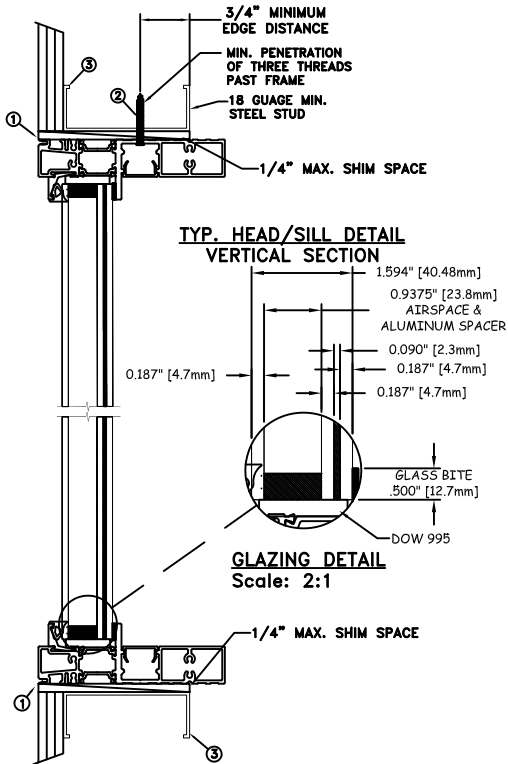


|                          |                                                |                                                                                                                                                                              |        |               |
|--------------------------|------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------------|
|                          | DATE:<br>09/17/2025                            |  <b>LaCANTINA DOORS</b><br>1875 ORD WAY<br>OCEANSIDE CA, 92056<br>PHONE: (800) 535-3936 |        |               |
| DRAWN BY:<br>M.HAM       | SCALE:<br>NTS                                  |                                                                                                                                                                              |        |               |
| CHECKED BY:<br>D.VEZO    | TITLE:<br><br>LaCantina V2 Aluminum Direct Set |                                                                                                                                                                              |        |               |
| APPROVED BY:<br>D.VEZO   |                                                |                                                                                                                                                                              |        |               |
| RECORD No.:<br>D1000489  |                                                |                                                                                                                                                                              |        |               |
| REPORT No.:<br>CRL 08T03 |                                                | CAD DWG. No.:<br>—                                                                                                                                                           | REV: C | SHEET 4 of 10 |

THROUGH FRAME/SCREW  
STEEL INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

Installation Notes:

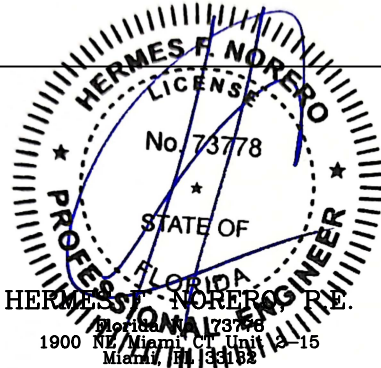
1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing conforms to ASTM E1300.
3. Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
4. Use structural or composite shims where required.
5. TAS 201-94, TAS 202-94, TAS 203-94
6. Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
7. Approved impact protective system is not required on this product in areas requiring impact resistance.

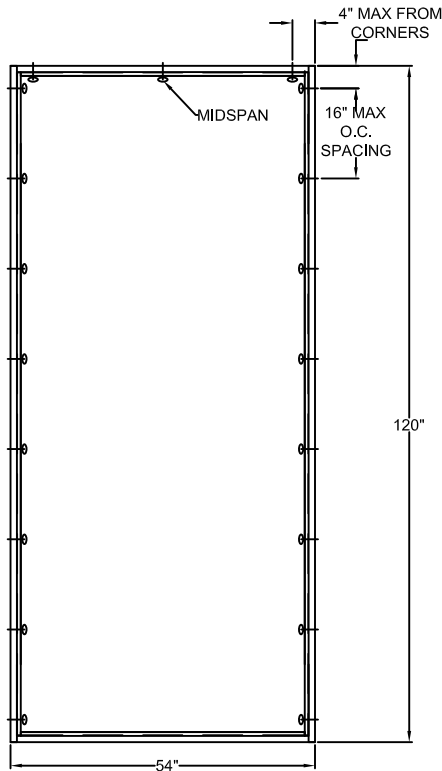
This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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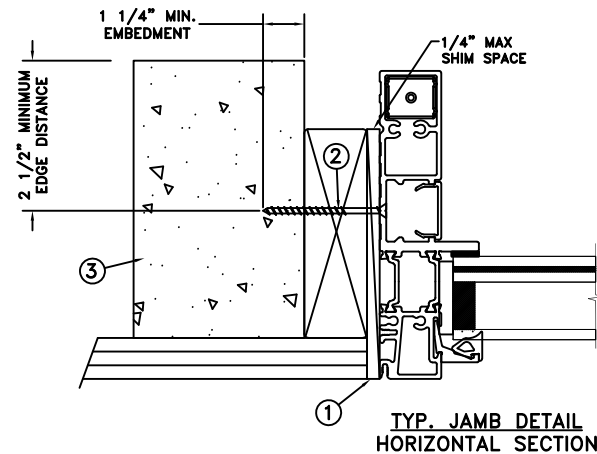
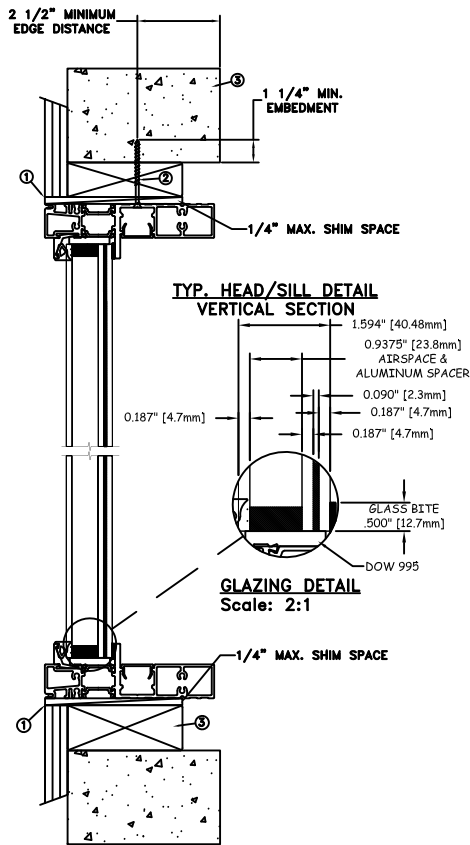


|                          |                                                |                                                                                                              |        |               |                                                              |
|--------------------------|------------------------------------------------|--------------------------------------------------------------------------------------------------------------|--------|---------------|--------------------------------------------------------------|
|                          | DATE:<br>09/17/2025                            |  <b>LaCANTINA DOORS</b> |        |               | 1875 ORD WAY<br>OCEANSIDE CA, 92056<br>PHONE: (800) 535-3936 |
| DRAWN BY:<br>M.HAM       | SCALE:<br>NTS                                  |                                                                                                              |        |               |                                                              |
| CHECKED BY:<br>D.VEZO    | TITLE:<br><br>LaCantina V2 Aluminum Direct Set |                                                                                                              |        |               |                                                              |
| APPROVED BY:<br>D.VEZO   |                                                |                                                                                                              |        |               |                                                              |
| RECORD No.:<br>D1000489  |                                                |                                                                                                              |        |               |                                                              |
| REPORT No.:<br>CRL 08T03 |                                                | CAD DWG. No.:<br>—                                                                                           | REV: C | SHEET 5 of 10 |                                                              |

# THROUGH FRAME/SCREW CONCRETE INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

## Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1-1/4" into concrete or masonry at each location with a 2-1/2" min. from edge distance. For concrete (min.  $f_c = 3000$  psi) or masonry substrate (CMU shall be ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

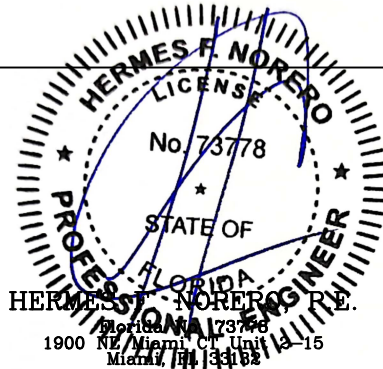
## General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing conforms to ASTM E1300.
3. Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
4. Use structural or composite shims where required.
5. TAS 201-94, TAS 202-94, TAS 203-94
6. Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
7. Approved impact protective system is not required on this product in areas requiring impact resistance.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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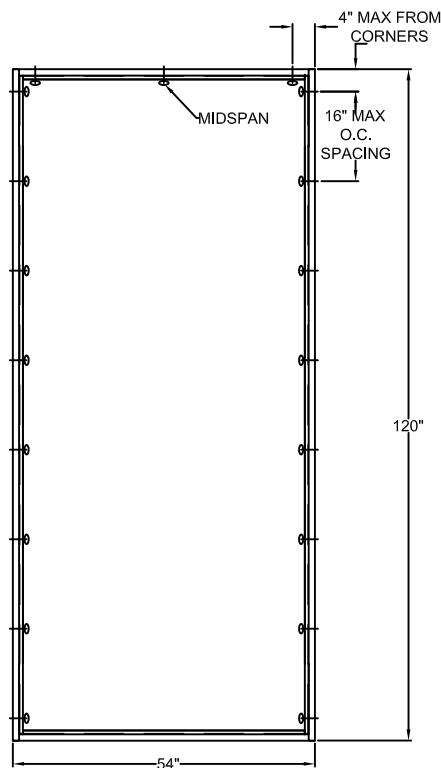


|                          |                                                |                                                                                                              |        |               |              |
|--------------------------|------------------------------------------------|--------------------------------------------------------------------------------------------------------------|--------|---------------|--------------|
|                          | DATE:<br>09/17/2025                            |  <b>LaCANTINA DOORS</b> |        |               | 1875 ORD WAY |
| DRAWN BY:<br>M.HAM       | SCALE:<br>NTS                                  | OCEANSIDE CA, 92056<br>PHONE: (800) 535-3936                                                                 |        |               |              |
| CHECKED BY:<br>D.VEZO    | TITLE:<br><br>LaCantina V2 Aluminum Direct Set |                                                                                                              |        |               |              |
| APPROVED BY:<br>D.VEZO   |                                                |                                                                                                              |        |               |              |
| RECORD No.:<br>D1000489  |                                                |                                                                                                              |        |               |              |
| REPORT No.:<br>CRL 08T03 |                                                | CAD DWG. No.:<br>—                                                                                           | REV: C | SHEET 6 of 10 |              |

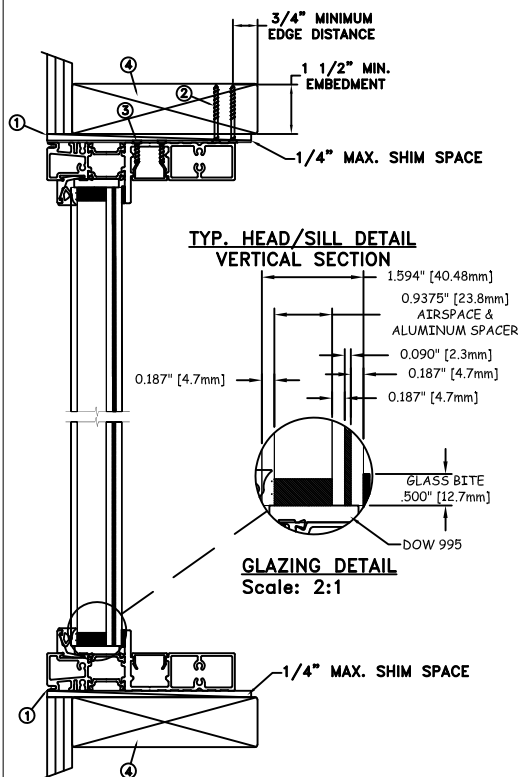


PHONE: (800) 535-3936

# MASONRY STRAP WOOD/SCREW INSTALLATION

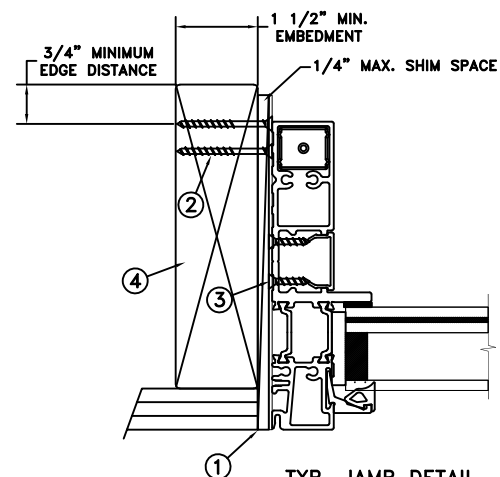


TYPICAL ELEVATION WITH FASTENER SPACING



TYP. HEAD/SILL DETAIL  
VERTICAL SECTION

GLAZING DETAIL  
Scale: 2:1



TYP. JAMB DETAIL  
HORIZONTAL SECTION

| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

## Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use two (2) - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1-1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.55).
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

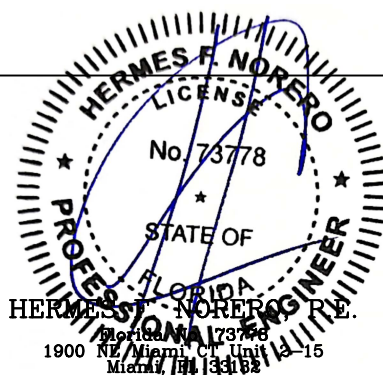
## General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing conforms to ASTM E1300.
3. Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.
6. TAS 201-94, TAS 202-94, TAS 203-94
7. Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
8. Approved impact protective system is not required on this product in areas requiring impact resistance.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

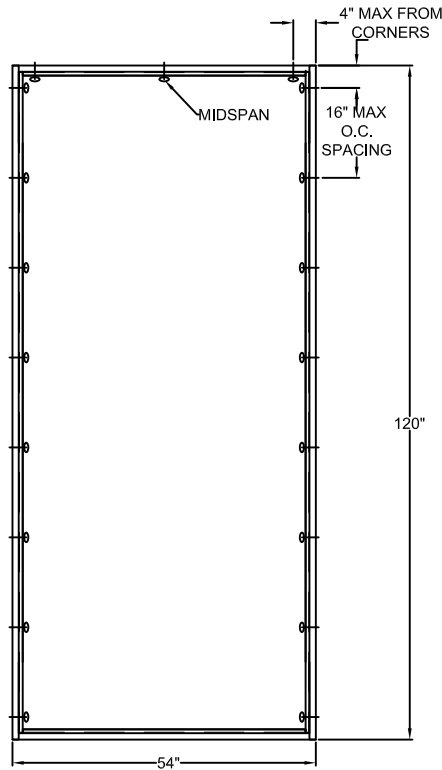
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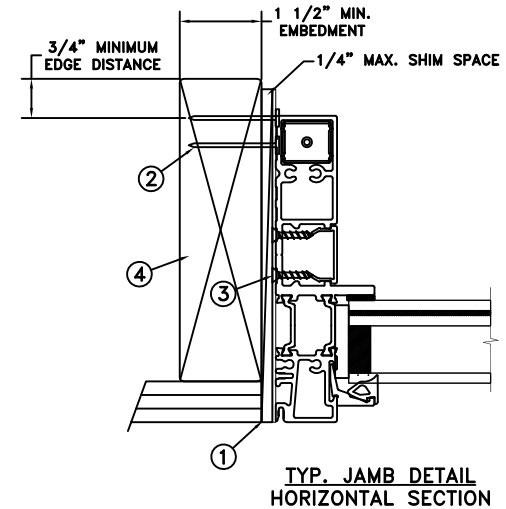
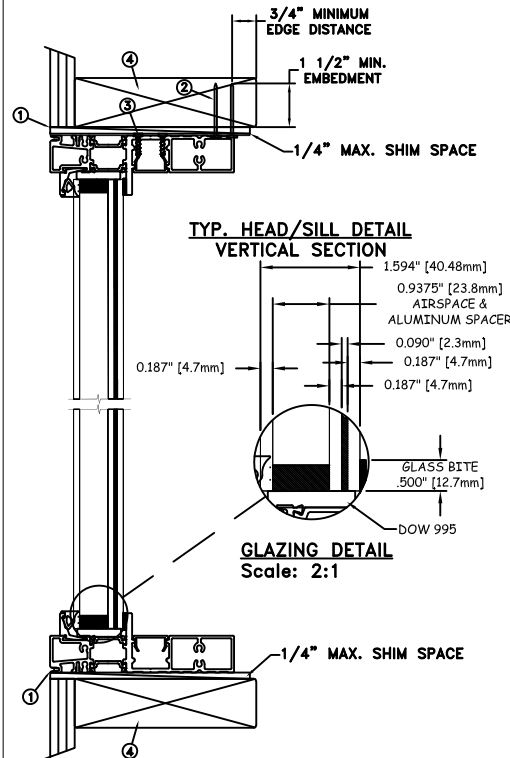


|                          |                                                |                                                                                                              |        |               |  |
|--------------------------|------------------------------------------------|--------------------------------------------------------------------------------------------------------------|--------|---------------|--|
|                          | DATE:<br>09/17/2025                            |  <b>LaCANTINA DOORS</b> |        | 1875 ORD WAY  |  |
| DRAWN BY:<br>M.HAM       | SCALE:<br>NTS                                  | OCEANSIDE CA, 92056                                                                                          |        |               |  |
| CHECKED BY:<br>D.VEZO    | PHONE: (800) 535-3936                          |                                                                                                              |        |               |  |
| APPROVED BY:<br>D.VEZO   | TITLE:<br><br>LaCantina V2 Aluminum Direct Set |                                                                                                              |        |               |  |
| RECORD No.:<br>D1000489  |                                                |                                                                                                              |        |               |  |
| REPORT No.:<br>CRL 08T03 |                                                |                                                                                                              |        |               |  |
|                          |                                                | CAD DWG. No.:<br>—                                                                                           | REV: C | SHEET 7 of 10 |  |

# MASONRY STRAP WOOD/NAIL INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



TYP. JAMB DETAIL  
HORIZONTAL SECTION

| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

## Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use two (2) - 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1-1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.55).
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

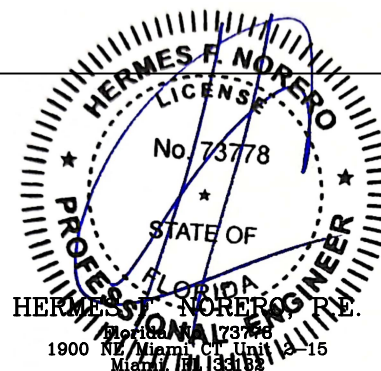
## General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing conforms to ASTM E1300.
3. Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.
6. TAS 201-94, TAS 202-94, TAS 203-94
7. Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
8. Approved impact protective system is not required on this product in areas requiring impact resistance.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

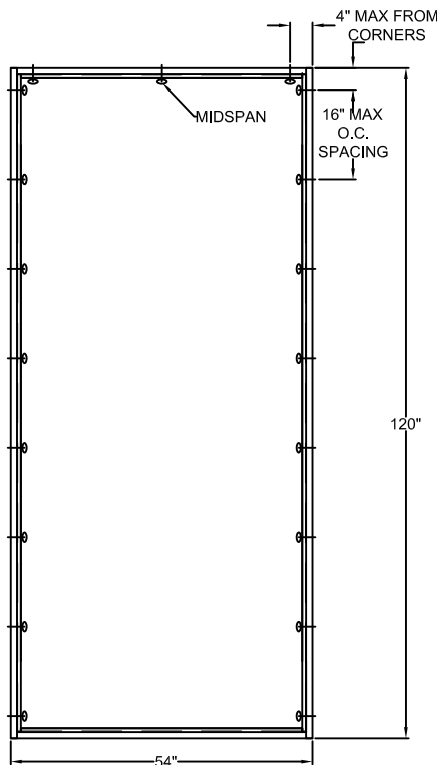
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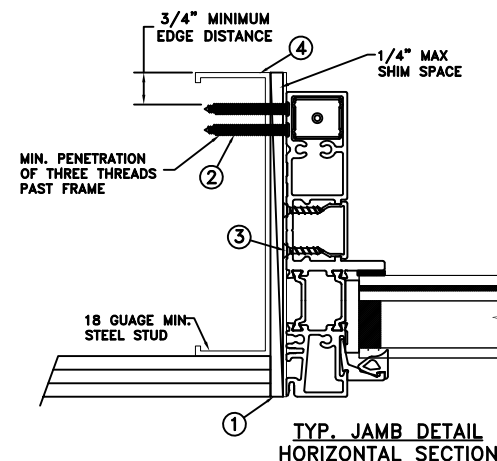
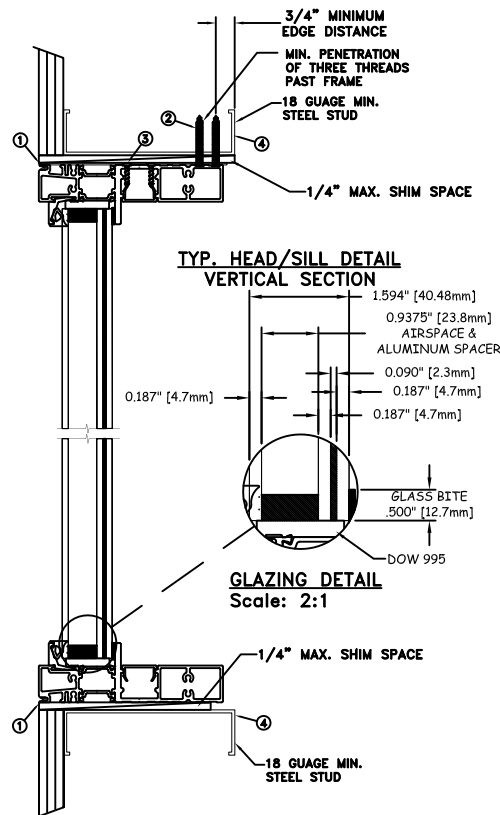


|                          |                                                |                                                                                                              |        |                                                              |
|--------------------------|------------------------------------------------|--------------------------------------------------------------------------------------------------------------|--------|--------------------------------------------------------------|
|                          | DATE:<br>09/17/2025                            |  <b>LaCANTINA DOORS</b> |        | 1875 ORD WAY<br>OCEANSIDE CA, 92056<br>PHONE: (800) 535-3936 |
| DRAWN BY:<br>M.HAM       | SCALE:<br>NTS                                  |                                                                                                              |        |                                                              |
| CHECKED BY:<br>D.Vezo    | TITLE:<br><br>LaCantina V2 Aluminum Direct Set |                                                                                                              |        |                                                              |
| APPROVED BY:<br>D.Vezo   |                                                |                                                                                                              |        |                                                              |
| RECORD No.:<br>D1000489  |                                                |                                                                                                              |        |                                                              |
| REPORT No.:<br>CRL 08T03 |                                                | CAD DWG. No.:<br>—                                                                                           | REV: C | SHEET 8 of 10                                                |

# MASONRY STRAP STEEL/SCREW INSTALLATION



**TYPICAL ELEVATION WITH FASTENER SPACING**



| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

## Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use two (2) - #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga.,  $f_y = 33$  ksi.
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

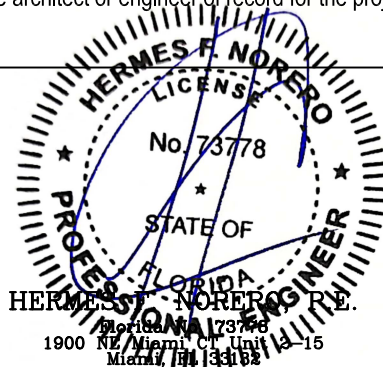
## General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing conforms to ASTM E1300.
3. Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.
6. TAS 201-94, TAS 202-94, TAS 203-94
7. Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
8. Approved impact protective system is not required on this product in areas requiring impact resistance.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

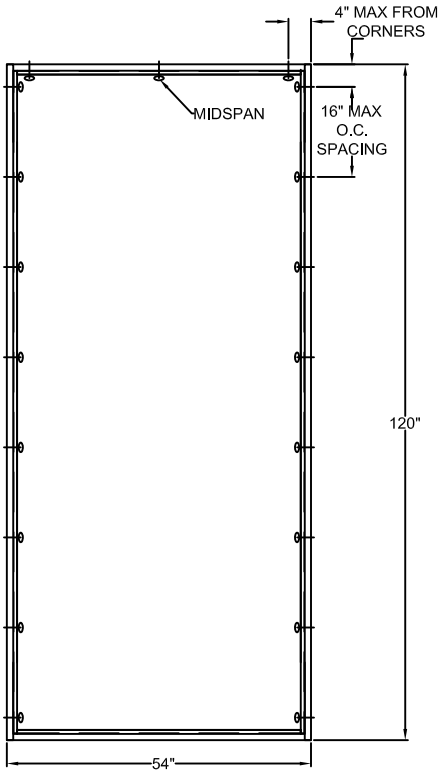
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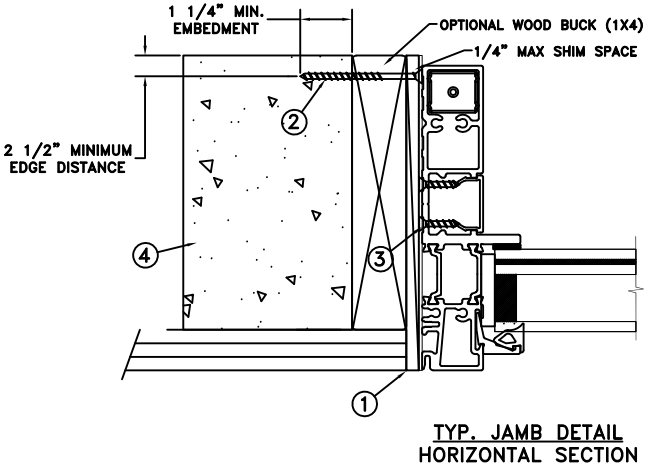
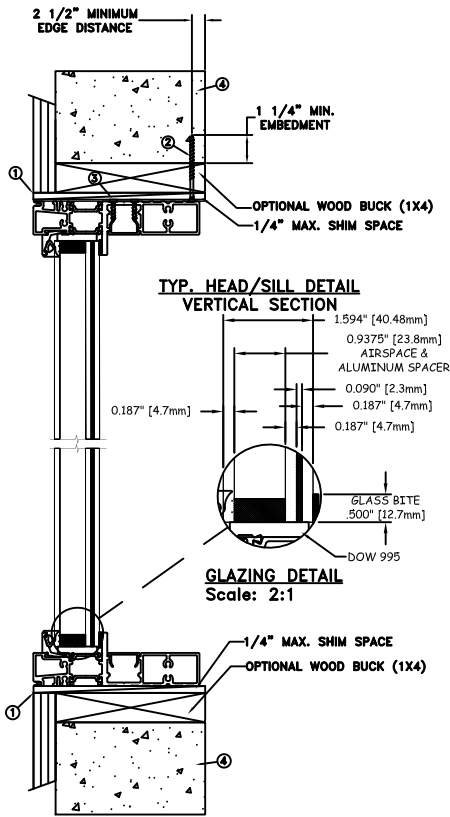


|                          |                                                |                                                                                                                                                                              |        |               |  |
|--------------------------|------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------------|--|
|                          | DATE:<br>09/17/2025                            |  <b>LaCANTINA DOORS</b><br>1875 ORD WAY<br>OCEANSIDE CA, 92056<br>PHONE: (800) 535-3936 |        |               |  |
| DRAWN BY:<br>M.HAM       | SCALE:<br>NTS                                  |                                                                                                                                                                              |        |               |  |
| CHECKED BY:<br>D.Vezo    | TITLE:<br><br>LaCantina V2 Aluminum Direct Set |                                                                                                                                                                              |        |               |  |
| APPROVED BY:<br>D.Vezo   |                                                |                                                                                                                                                                              |        |               |  |
| RECORD No.:<br>D1000489  |                                                |                                                                                                                                                                              |        |               |  |
| REPORT No.:<br>CRL 08T03 |                                                | CAD DWG. No.:<br>—                                                                                                                                                           | REV: C | SHEET 9 of 10 |  |

MASONRY STRAP CONCRETE  
SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



| MAXIMUM FRAME | DP      | IMPACT |
|---------------|---------|--------|
| 54" x 120"    | +65/-70 | YES    |

Installation Notes:

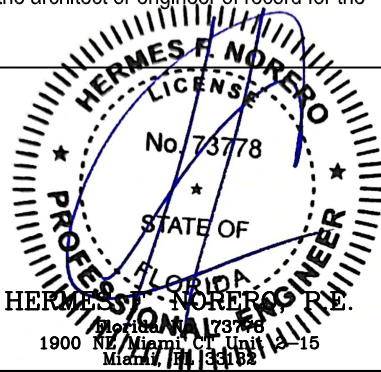
1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use one (1) - 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1-1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.55). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing conforms to ASTM E1300.
3. Glazing shall be 4.7mm tempered - 23.8mm airspace - 4.7mm annealed - 2.3mm SentryGlas Interlayer by Kuraray - 4.7mm annealed glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.
6. TAS 201-94, TAS 202-94, TAS 203-94
7. Product meets High Velocity Hurricane Zone (HVHZ) Requirements.
8. Approved impact protective system is not required on this product in areas requiring impact resistance.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to [www.jeld-wen.com](http://www.jeld-wen.com).

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|---------------------------------|-------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------------------------|
|                                 | DATE:<br>09/17/2025                                   |  <b>LaCANTINA DOORS</b><br>1875 ORD WAY<br>OCEANSIDE CA, 92056<br>PHONE: (800) 535-3936 |               |                          |
| DRAWN BY:<br><b>M.HAM</b>       | SCALE:<br><b>NTS</b>                                  |                                                                                                                                                                              |               |                          |
| CHECKED BY:<br><b>D.VEZO</b>    | TITLE:<br><br><b>LaCantina V2 Aluminum Direct Set</b> |                                                                                                                                                                              |               |                          |
| APPROVED BY:<br><b>D.VEZO</b>   |                                                       |                                                                                                                                                                              |               |                          |
| RECORD No.:<br><b>D1000489</b>  |                                                       |                                                                                                                                                                              |               |                          |
| REPORT No.:<br><b>CRL 08T03</b> |                                                       | CAD DWG. No.:<br>—                                                                                                                                                           | REV: <b>C</b> | SHEET<br><b>10 of 10</b> |